# TECHNICAL INFORMATION AND SERVICE DATA

## **RADIOLA**

### Portable Model 575-P

FIVE VALVE, BROADCAST, DRY-CELL BATTERY or A.C. POWER UNIT OPERATED SUPERHETERODYNE

AND

### Portable Model 679-P

SIX VALVE, BROADCAST, DRY-CELL BATTERY or A.C. POWER UNIT OPERATED SUPERHETERODYNE

ISSUED BY:
AMALGAMATED WIRELESS (AUSTRALASIA) LTD.



### ELECTRICAL SPECIFICATIONS

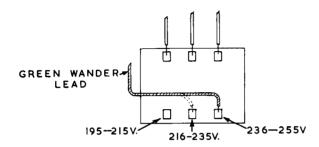
 ${\bf Battery\ Consumption:}$ 

Model 575-P ..... "A" Battery = 50 mA

odel 6/9-P ...... "A" Battery = 50 mA

"B" Battery = 13 mA ("Full")

= 8 mA ("Save")



Power Unit Operation:

The receiver may be operated on the following voltage ranges by altering the transformer tappings:--

195-215 volts 216-235 volts 236-255 volts

With the switch in the A.C. position, the 6X4 is operated as a half wave rectifier with both plates connected to the chassis, which is negative for both "A" and "B" circuits. The transformer secondary voltage is applied between cathode and load.

With the switch in the "ACTIVATE" position, one rectifier plate and "A" battery negative are disconnected from the chassis and connected together, thus isolating the "A" and "B" circuits. The 6X4 is then used as two half-wave rectifiers with a common cathode.

Power Unit Frequency Range: 50-60 C.P.S. and 40 C.P.S.

A.C. Power Consumption ...... 17 watts

1T4 R.F. Amplifier (679-P only)

1R5 Converter 1T4 I.F. Amplifier

1S5 Detector, A.F. Amplifier, A.V.C.

3V4 Output

6X4 Rectifier

Loudspeaker (Permanent Magnet):

6 inch — Code No. AG52 Transformer — 31727A

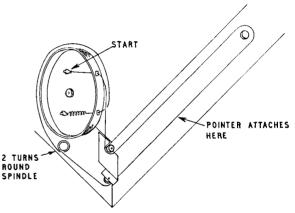
V.C. Impedance 3 ohms at 400 C.P.S.

Controls:

Tuning Control — right-hand end of cabinet.

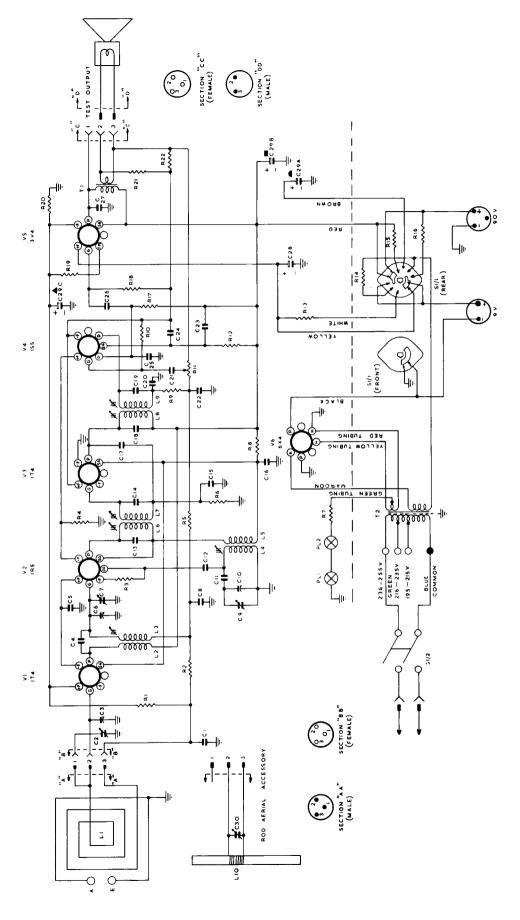
Volume Control — top left-hand end of cabinet.

Power Selector Switch — bottom left-hand end of cabinet.



### Drive Cord Replacement:

The accompanying diagram shows the route of the cord and the method of attachment.



### Chassis Removal:

To remove the chassis from the cabinet open the back and disconnect the speaker cable and batteries. Unsolder the loop aerial leads and pull them back through the guides on the side of the cabinet.

Remove the knobs by pulling them straight off their spindles. Remove a screw under each knob when the cream link covers may be lifted off. The screw under each cover on being removed allows the chassis to be withdrawn.

When replacing the chassis pass the loop leads through the guides, keeping the green lead separate from the black and white, and solder the green lead to the panel so that it connects to the inside of the loop winding.

Note that the link covers are slightly different and must be replaced on the correct side, the one marked "TUNE" on the tuning spindle side and the one marked "VOL" on the volume control side.

### ALIGNMENT PROCEDURE

### Manufacturer's Setting of Adjustments:

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws are broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be re-adjusted unless by skilled operators using special equipment.

For all alignment operations, keep the generator output as low as possible to avoid A.V.C. action and set the volume control in the maximum clockwise position.

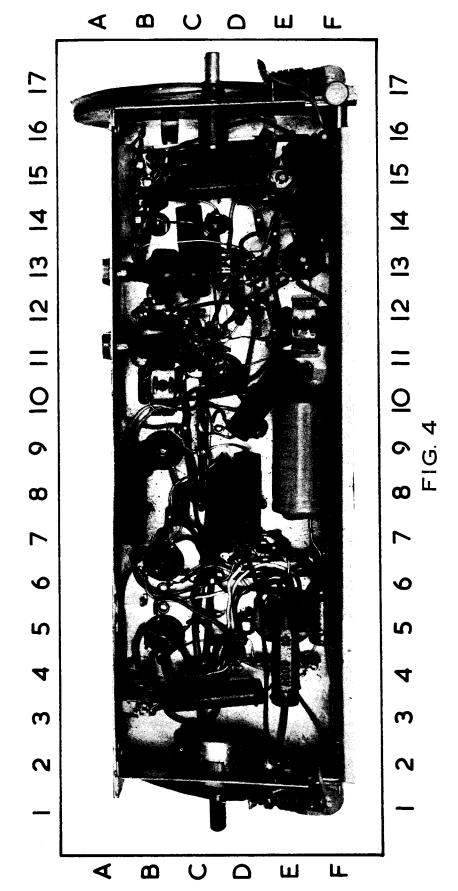
### **Testing Instruments:**

- (1) A.W.A. Junior Signal Generator, type 2R7003.
- (2) A.W.A. Modulated Oscillator, series J6726. If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals.
- (3) A.W.A. Output Meter, type 2M8832.

### ALIGNMENT TABLE-MODEL 575-P

Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver to:	Adjust for maximum peak output:
	NOTE: If loop leads protr them.	uding from the chassis a	are disconnected, connect a	1 megohm resistor across
1	Grid of 1T4* (I.F. Amp.)	455 Kc/s	Gang in full mesh	L7 and L6 Cores
2	Aerial Section of Gang* (Drive End)	455 Kc/s	Gang in full mesh	L5 and L4 Cores
	Replace the cover over the removed from the loop le	et the pointer to the se e receiver chassis which ads and the leads then loop. The batteries mu	tting mark at the right-hand should then be fitted in t connected to the aerial in st be in place in the cabin	the cabinet, the resistor the back lid, the green
3	With gang in full mesh, s Replace the cover over th removed from the loop le lead to the inside of the	et the pointer to the se e receiver chassis which ads and the leads then loop. The batteries mu	tting mark at the right-hand should then be fitted in t connected to the aerial in st be in place in the cabin	the cabinet, the resistor the back lid, the green et and the back closed
3 4	With gang in full mesh, s Replace the cover over th removed from the loop le lead to the inside of the before remainder of aligi	et the pointer to the se e receiver chassis which ads and the leads then loop. The batteries mu nment is proceeded wi	tting mark at the right-hand should then be fitted in t connected to the aerial in st be in place in the cabin th.	the cabinet, the resistor the back lid, the green

- \* A 0.001 µF capacitor should be connected in series with the high side of the test instrument.
- †A coil comprising 3 turns of 16 gauge D.C.C. wire and about 6 inches in diameter should be connected between the output terminals of the test instrument, placed co-axial with the loop and distant not less than 1 foot from it.
- ‡ Rock the tuning control back and forth through the signal.
- § These adjustments are accessible through 3 holes in the cabinet back.



# D.C. RESISTANCE OF WINDINGS MODEL 575-P

Winding	D.C. Resistance in ohms
Oscillator Coil:	
Primary (L3)	1
Secondary (L2)	4
I.F. Transformer Windings	25
Loudspeaker Input Transformer (T1)	
Primary	450
Secondary	*
Power Transformer (T2)	
Primary	140
Secondary	100

<sup>\*</sup> Less than 1 ohm.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations, and it should not be assumed that a component is faulty if a slightly different reading is obtained.

### SOCKET VOLTAGES-MODEL 575-P

	VALVES	Bias Volts	Screen to Chassis Volts:	Anode to Chassis Volts:	Anode Current mA:	Filament Volts:
1R5	Converter	*	48	48	0.5	1.3-1.4
1T4	I.F. Amp	*	48	90	2.0	1.3-1.4
1 <u>5</u> 5	Det., A.F. Amp., A.V.C.	*	25*	35*	0.1	1.3-1.4
3V4	Output	-4.5	90	88	6.5	2.6-2.8

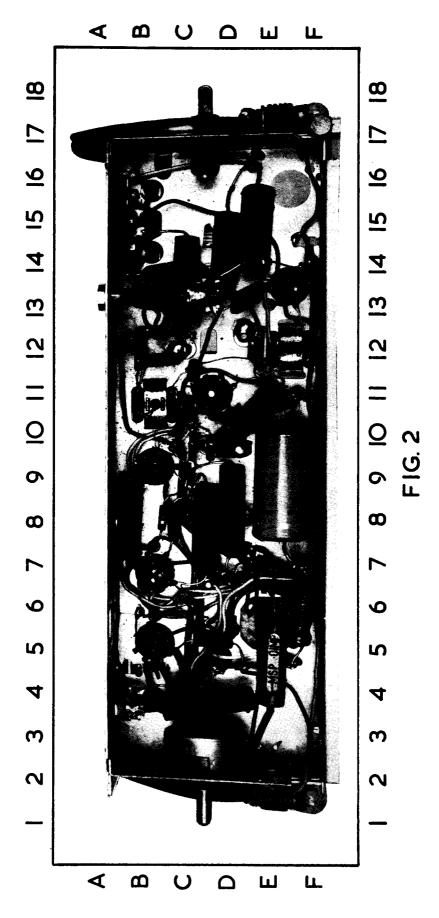
<sup>\*</sup> Cannot be measured with an ordinary voltmeter.

Measured with no signal input. Volume Control maximum clockwise.

A.C. Power Unit Operation:-

H.T. Secondary Volts == 130V A.C.

<sup>6</sup>X4 Cathode to Chassis Volts = 120V D.C. Heater Volts = 6.3V A.C.



### ALIGNMENT TABLE-MODEL 679-P

Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver to:	Adjust for maximum peak output:
	NOTE: If loop leads pro	truding from the chassis are	e disconnected, connect a 1	megohm resistor across
1	Grid of 1T4* (I.F. Amp.)	455 Kc/s	Gang in full mesh	L9 and L8 Cores
2	Grid of 1R5* (Rear Section of Gang)	455 Kc/s	Gang in full mesh	L7 and L6 Cores
	With gang in full mesh, s Replace the cover over the resistor from the loop to the inside of the loop alignment of aerial circuit	the receiver chassis which leads and connect them to . The batteries must be in	ng mark at the right-hand o should then be fitted in o the aerial in the cabinet n place in the cabinet and	back, the green lead
3	Inductively coupled to	600 Kc/s	600 Kc/s (7ZL)	L.F. Osc. Core Adj. (L4)
4	Inductively coupled to	1640 Kc/s	Gang fully open	H.F. Osc. Adj. (C9)¶
5	Inductively coupled to loop†	1500 Kc/s	1500 Kc/s (3AK)	H.F. Aer. Adj. (C2)§
	Repeat adjustments 3 a Remove the 10,000 ohm	nd 5 until maximum outpo resistor.	ut is obtained.	
6	Inductively coupled to	600 Kc/s	600 Kc/s (7ZL)	L.F. R.F. Core Adj. (L3
7	Inductively coupled to loop†	1500 Kc/s	1500 Kc/s (3AK)	H.F. R.F. Adj. (C7)§
	Repeat adjustments 6 ar	nd 7 until maximum output	is obtained and finally che	ck adjustments 3 and 5.

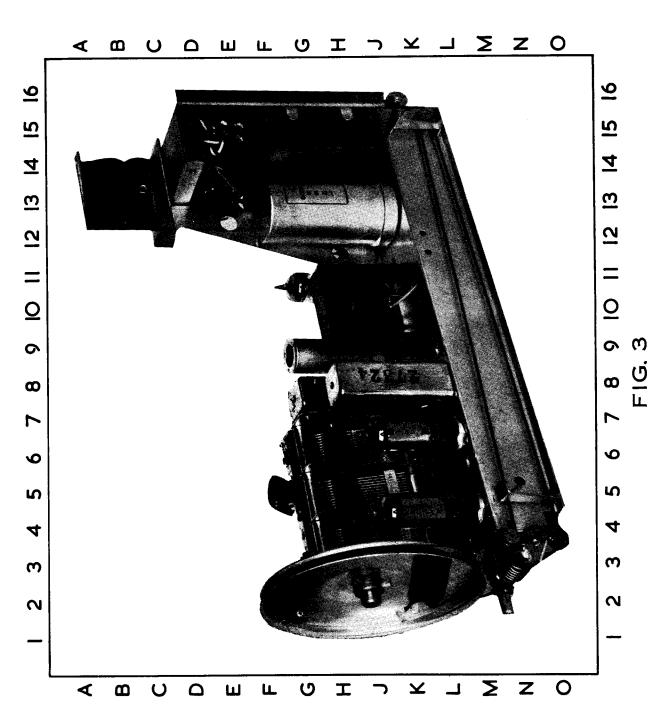
<sup>\*</sup> A 0.001 µF capacitor should be connected in series with the high side of the test instrument.

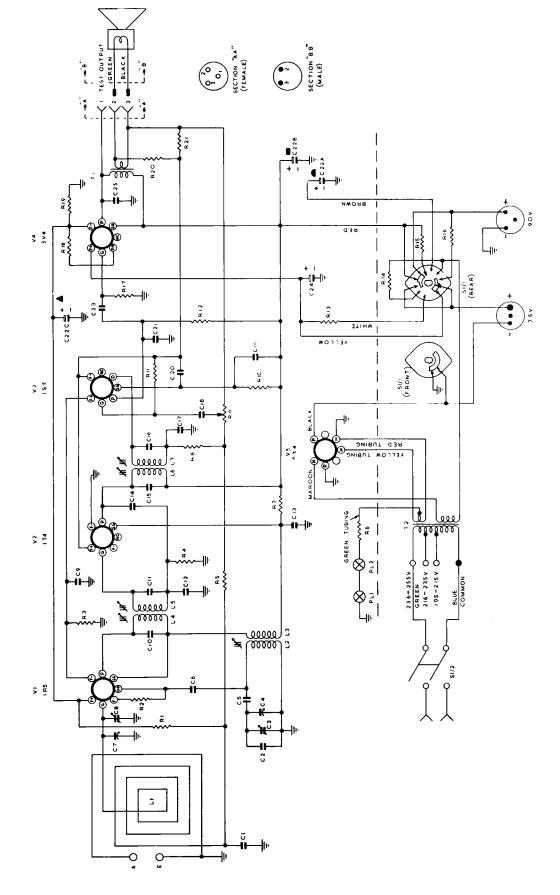
<sup>†</sup> A coil comprising 3 turns of 16 gauge D.C.C. wire and about 6 inches in diameter should be connected between the output terminals of the test instrument, placed co-axial with the loop and distant not less than 1 foot from it.

<sup>‡</sup> Rock the tuning control back and forth through the signal.

<sup>§</sup> These adjustments are accessible through 4 holes in the cabinet back.

<sup>¶</sup> Open the back to make this adjustment and then close to complete alignment.





# CIRCUIT CODE - MODEL 679-P

Fig. No. Location  A A J A A A A A A A A A A A A A A A A	H13 H13 H13 H10 G15 E13 E13
T	444 000 0 44
Part No. 30785 27526 27526 30785	33155 31727A 25835 25837 AG52 31835
Description 12-45 $\mu$ k Tuning 3.25 $\mu$ k Tunmer 0.05 $\mu$ Paper 200V working 5.50 $\mu$ k Timmer 12-45 $\mu$ k Tuning 470 $\mu$ k Filvered mica 47 $\mu$ k silvered mica (in 1st 1.F.) 47 $\mu$ k silvered mica (in 1st 1.F.) 6.01 $\mu$ f paper 600V working 6.8 $\mu$ k Ealvered mica (in 1st 1.F.) 0.01 $\mu$ f paper 200V working 0.05 $\mu$ f paper 200V working 0.05 $\mu$ f silvered mica (in 2nd 1.F.) 100 $\mu$ k silvered mica 0.01 $\mu$ f paper 600V working 0.01 $\mu$ f paper 600V working 0.05 $\mu$ f paper 600V working	50 µF 200 P.V. Electrolytic 40 µF 200 P.V. Electrolytic 40 µF 200 P.V. Electrolytic 1-10 µµF Trimmer TRANSFORMERS Loudspeaker Transformer 50 C.P.S. 40 C.P.S. LOUDSPEAKER 6" permanent magnet SWITCHES Power Selector PILOT LAMP 2 55 0.2 Amp. M.E.S. 2.55 0.2 Amp. M.E.S.
Code No Code N	C294 C296 C297 C30 C30 S1 PL1
Part No. Fig. No. Location 1841 0774 4 B13 7351 3 H8 7351 3 H8 7351 4 D15 4 E14 8 B8 4 B8 4 B8 4 B8 4 B12 4 D12 4 E7 5 G10	F14 D144 D144 B67 C6 C6 C7 C1 C1 D14 D16 E15 E15
.Ω 44ωω 444444444 4	www444444 <b>4</b> 4w44
Part No. Fig. 331841 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	27526 27526 30785 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
3 Kc/s 3 3 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	m

## D.C. RESISTANCE OF WINDINGS MODEL 679-P

Winding	D.C. Resistance in ohms
R.F. Coil:	
Primary (L2)	100
Secondary (L3)	4
Oscillator Coil: Primary (L5)	1
Secondary (L4)	4
1st I.F. Transformer Windings	25
2nd I.F. Transformer Windings Loudspeaker Input Transformer (T1)	20
Primary	450
Secondary	*
Power Transformer (T2)	
Primary	140
Secondary	100

<sup>\*</sup> Less than 1 ohm.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations, and it should not be assumed that a component is faulty if a slightly different reading is obtained.

### SOCKET VOLTAGES-MODEL 679-P

	VALVES	Bias Volts	Screen to Chassis Volts:	Anode to Chassis Volts:	Anode Current mA:	Filament Volts:
1T4	R.F. Amp	*	40	90	0.5	1.3-1.4
1R5	Converter	*	40	40	0.5	1.3-1.4
1T4	I.F. Amp	*	40	90	1.5	1.3-1.4
155	Det., A.F. Amp., A.V.C.	*	25*	35*	0.1	1.3-1.4
3V4	Output	-5.0	90	88	6.5	2.6-2.8

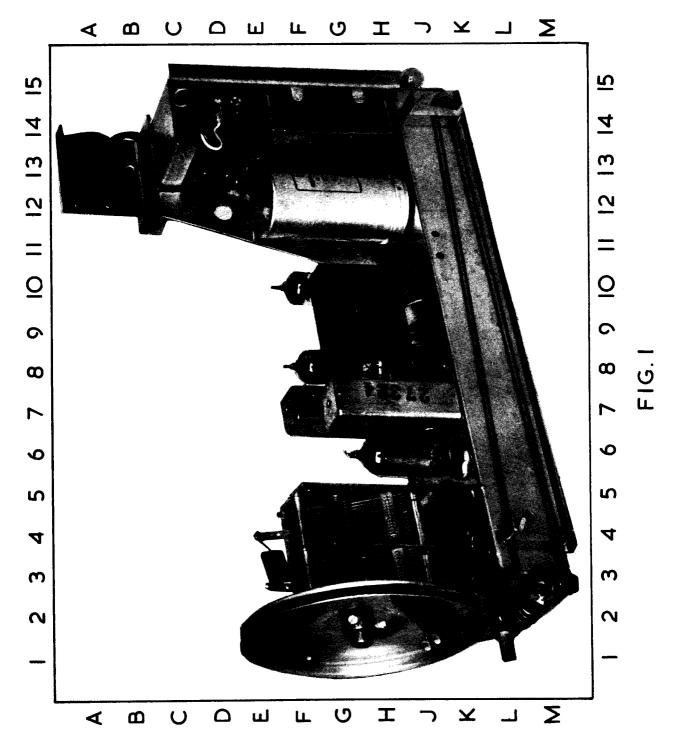
<sup>\*</sup> Cannot be measured with an ordinary voltmeter.

Measured with no signal input. Volume Control maximum clockwise.

A.C. Power Unit Operation:—

H.T. Secondary Volts = 130V A.C.

<sup>6</sup>X4 Cathode to Chassis Volts = 120V D.C.



# CIRCUIT CODE - MODEL 575-P

lo. Locati	B14	D13	63	815	E15	Н7	Н	010	D14	C12	67	67	B2	E5	A8	D8	8	G12	612	G12	D8	E3	D4		H10	F13					5	2	i	E1
Part No. Fig. No. Location	2	2	_	2	7	-	_	7	2	2	-	-	2	2	2	7	2	<b>-</b> -	_	_	2	2	2		7A 1	5	7			į	٠ د	-	•	2 6
Part			18621	27526																					3172	. 25835	. 2583		AG52	2	21035	;		
Description	470 $\mu\mu$ F padder $\pm 2\frac{1}{2}\%$	68 µµF silvered mica	12-445 μμF tuning	3-25 µµF trimmer	0.1 $\mu F$ paper 200V working	47 $\mu\mu$ F silvered mica (in 1st I.F.)	47 $\mu_{u}$ F silvered mica (in 1st 1.F.)	$0.01~\mu F$ paper $600 V$ working	0.05 µF paper 200V working	6.8 µµF ceramic	47 $\mu\mu$ F silvered mica (in 2nd I.F.)	47 $\mu\mu$ F silvered mica (in 2nd I.F.)	200 μμF mica	$0.01~\mu$ F paper $600 \mathrm{V}$ working	0.01 $\mu$ F paper 600V working	$0.05~\mu F$ paper $200V$ working	100 $\mu\mu$ F silvered mica	50 $\mu$ F 150 W.V. electrolytic	40 $\mu$ F 150 W.V. electrolytic	40 $\mu$ F 25 W.V. electrolytic	$0.01~\mu F$ paper 600V working	400 $\mu$ F 12 P.V. electrolytic	0.0025 µF paper 600V working	TRANSFORMERS	Loudspeaker Transformer	Power Transformer, 50 c.p.s.	40 c.p.s.	OLDSBEAKED	KOOOSI LAncin	o permanem magner	SWITCHES	Power Selector	PILOT LAMP	2.5V 0.2 Amp. M.E.S.
Code No.	C5	9	7	ී	రి	C10								C18	C19	C20	C21	C22A	C22B	C22C	C23	C24	C25		Ε	12	!				ä	7		PL1
. Locatic			B13	H	67			D14	E13	F14	D12	B12	D2	CII	B12	ខ	Cl <sub>0</sub>	07	88		<b>.</b>		E13	C14	CI3	ဗ	B7	<u>유</u>	2.0	C4		C13	E	B14
Fig. No. Location	ì		2 B13	1 H7	1 67												2 C10				2 F6		1 E13	1 C14	- C13	2 C6	2 B7	2 5	2.0	2 C4		2 C13	1 E3	2 B14
Part No. Fig. No. Location	ì	31841	2	_	27324 1 G7										2				2		2		_	1 C14	C13	2 C6	2 B7	2 E5	7 7	2 C4		2 C13	_	27526 2 B14
		31841	Kc/s 30777 2	27324 1	27324 1				2					2	2%	Control 28311 2	2 2	" " " 2	., ,, ,,	,, (Wirewound	± 5%) 2		5%) 1	" " 10%	" " "	" " " 2	1/2 2 B7	" " " 2		., ,, ,,		orkina 2		27526 2
Description Part No. Fig. No. Location		Loop Aerial Coil 31841	40-1600 Kc/s 30777 2	27324 1	27324 1			s $\frac{1}{2}$ wath $\pm 10\%$ 2	2	3 ,, ,, ,, 2	ıms ½ ,, ,, ,, 2	2 2	2 ,, ,,	2	3 " "10%	28311 2	waff $\pm$ 10% 2	2 ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,,	., ,, ,,	3 ,, (Wirewound	+ 5%) 2	,, (Wirewound	+ 5%)	" " 10%	2 " " "	hm ½ ,, ,, ,, 2	2 " " " 2	2 " " " 2	7	., ,, ,,	CAPACITORS	er 200V working 2		rimmer 27526 2